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### **Product Specifications**

Product Specifications

Type: Polymer Li-ion Recharged Battery

Model: <u>DTP 656294</u>

Specification: 3.7V/4000mAh

Prepared By/Date	Checked By/Date	Approved By/Date
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#### Revise the history

**Product Specifications** 

Revision Num	Date	Revise the items	
01	2017-03-08	Publishes for the first time	

# ICB ICbanQ Gateway to Electronics

### ICBANQ INC.

**Product Specifications** 

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### **Product Specifications**

#### 1. Scope

This specification shall be applied to the batteries from ICbanQ Inc.'s product.

#### 2. Product Type and Product Model

**2.1 Type:** Polymer Li-ion Recharged Battery

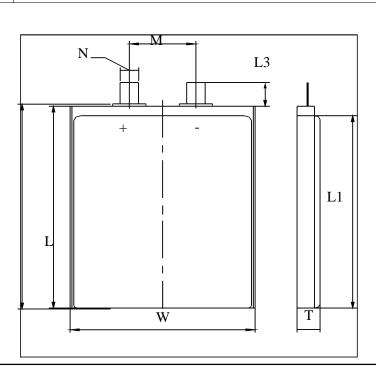
**2.2 Model:** DTP 656294

#### 3. Product Basic Characteristics

No	Item	Characteristics
3.1	Rated Capacity	4000mAh
3.2	Minimum Capacity	4000mAh
3.3	Nominal Voltage	3.70V
3.4	Charge Limited Voltage	4.20V
3.5	Discharge Cut-off Voltage	2.75V
3.6	End-of-charge Current	0.01C
3.7	Standard Charge	Charge with 0.2C(800mA) up to Limited Voltage, Charge with
3.7	Standard Charge	limited Voltage up to end-of-charge current.
3.8	Standard Discharge	Using 0.2C(800mA) constant current discharge to the Discharge Cut-off
2.0	Standard B isonaige	Voltage.
3.9	Maximum Continuous Charge Current	0.5C (2000mA)
3.10	Maximum Continuous Discharge Current	0.5C (2000mA)
	Operating Tamperature Penge	Charge $10 \sim 45^{\circ}$ C
3.11	Operating Temperature Range	Discharge −20 ~ 60 °C
	Storage Temperature Range	10 ~ 45 ℃
3.12	Operating And Storage Humidity Range	65±20% RH
3.13 Weight Less than 80 g		Less than 80 g

#### 4. Cell Dimension

Item	Dimension (mm)
Т	Max 6.5
W	Max 62.0
L	Max 93.5
L1	Max 92.0
L2	Max 94.0
L3	8.5±1.0
М	25.0±1.0
N	4.0±0.1





5.Appearance

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It shall be free from any defects such as remarkable scratches, breaks, cracks, discoloration, leakage, or middle deformation

#### 6. Basic Electrical Characteristics

No.	Items	Criteria	Test Method
6.1	Open Circuit Voltage	3.75V~3.95V	Measure with voltmeter.
6.2	Internal Impedance	≤110mΩ	Measure cells using an alternate current impedance meter at 1kHz.
6.3	Rated Capacity (0.2C <sub>5</sub> A)	≥4000mAh	Discharged after the standard charged cells rest 10min at 23±2°C, Test can be discontinued when more than Rated capacity. Three cycles are permitted
6.4	1C <sub>5</sub> A.discharge capacity	≥4000mAh×90%	Discharged after the standard charged cells rest 10min at $23\pm2^{\circ}$ . Test can be discontinued when more than 90%*rated capacity. Three cycles are permitted.
6.5	Temperature Characteristics	1. Appearance: No deformation、ruptures nor leakage。 2. ischarge Capacity: 55°C:≥85%×initial capacity; -10°C:≥60%×initial capacity	Measured the 0.2C5A capacity at $23\pm2^{\circ}$ C as the initial capacity. Stored the rechargeable batteries for 16-20hrs at $-10\pm2^{\circ}$ C; 2h for $55\pm2^{\circ}$ C, and then 0.2C5A discharged at this temperature, Checked the batteries' appearance after rest for 2 hrs at room temperature.
6.6	Storage Characteristics	Retention Capacity: ≥85% ×initial capacity	Measured the $0.2C_5A$ capacity at $(20\pm5)^{\circ}C$ as the initial capacity. Stored the recharged cells for 6 days at $20\pm5^{\circ}C$ and then rest for 2 hrs at room temperature, $0.2C_5A$ discharged after checked the cells' appearance.
6.7	Cycle Life (20℃)	Capacity≥initial capacity× 80%	0.2C discharged after 0.2C <sub>5</sub> A full charges at $20\pm5^{\circ}$ C.Carry out 300 cycles

Remark 1 Standard charge:  $0.2C_5A$  charge up to charge limited voltage at  $(20\pm5)^{\circ}C$ . Charge with limited voltage up to end of current. It is the same to the next content

#### 7. Safety Characteristics

No	Items	Criteria	Test Method
7.1		Appearance: No rupture, fire, smoke, nor leakage.	When the battery is fully charged, go on loading for 8h with a twice rating voltage, 2.0C <b>5</b> A out put current, it starts the over charge protection function.



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7.2 Over-discharge Appearance: No rupture, characteristics fire, smoke, nor leakage, reaches over discharge protection v		The battery is discharged at 0.2C <b>5</b> A in the constant current till it reaches over discharge protection voltage at $(20\pm5)$ °C, connected with a 30 $\Omega$ lead and discharged for 24h	
7.3	Short-circuit Characteristics	OCV ≥3.6V; Appearance: No rupture, fire, smoke, nor leakage.	As the battery has completed charging, short circuit the positive and negative contacts with $0.1\Omega$ resistor for 1h for appearance check, then disconnect the resistor between the contacts, the battery shall be charged at $1.0C5A$ mA in the constant current for $5S$
7.4	Hot Oven Characteristics	Appearance:. No explode. No fire.	The battery is to be heated in a gravity convection or circulating air oven after standard charged at $23\pm2^{\circ}\mathrm{C}$ , The temperature of the oven is to be raised at a rate of $5\pm2^{\circ}\mathrm{C}$ /min. The oven is to remain for 30 minutes at $400\pm2^{\circ}\mathrm{C}$ before the test is discontinued.
7.5	Heavy Collision	Appearance: No explode. No fire.	Putting the battery on the platform, using 10KG heavy hammer free drop from 1M height onto the fixed battery.

## Remark 2 All safety characteristics are carried out by specialized personnel familiar with Li-ion knowledge or under instruction of our technical personnel after detailed consultation.

#### **8. Reliability Characteristics**

No.	Items	Criteria	Test Method	
8.1	Static Humidity and Temperature Characteristics  Retention Capacity:  >60%× initial capacity  Appearance: No leakage, damage ,smoke ,ruputer.		Measured the 1C5A capacity at $23\pm2$ °C as the initial capacity. Stored the rechargeable batteries for 2 days at $40\pm2$ °C and 90%-95%RH, then rest for 2 hrs at room temperature. 0.2C5A discharged after checked the batteries appearance. Measured recoverable 1C5A discharge capacity with 3 cycles	
8.2	Vibration Characteristics	OCV ≥3.6V; Appearance: No fire, leakage, explode, rupture	After fully charging, fixing the battery onto the vibration platform. with amplitude 0.38mm circularly scanning vibrating in the frequency of 10HZ-55HZ from three directions X \ Y \ Z for 30min respectively in its scanning frequency velocity 10CT/min.	



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8.3	Bump Characteristics	OCV ≥3.6V; Appearance: No fire, leakage, explode, rupture	After vibration testing, use a clip or directly fix the battery on to the platform in the direction of X , Y , Z vertical complementary axis, then adjust its acceleration and pulse duration as below to have a bump test. Pulse peak acceleration 100m/s2. Bumps per minute 40-80. Pulse duration 16ms. Bump times 1000±10.
8.4	Free Drop Characteristics	Retention Capacity: ≥85% ×nominal capacity. Appearance: No fire, leakage, explode, rupture	Free drop one time respectively from X Y Z positive

#### 9. Assembling Request

#### 9.1 List of Parameter

Item	Symbol	Content	Criterion
Over charge Protection	$V_{\text{DET1}}$	Over charge detection voltage	4.300V±0.050V
over charge frotection	$tV_{DET1}$	Over charge detection delay time	80 ms
	$V_{\text{REL1}}$	Over charge release voltage	4.100±0.050V
Over discharge protection	$V_{\mathrm{DET2}}$	Over discharge detection voltage	2.4V±0.100V
over discharge protection	$tV_{DET2}$	Over discharge detection delay time	20ms
	$V_{REL2}$	Over discharge release voltage	3.0V±0.100V
	$V_{\text{DET3}}$	Over current detection voltage	0.150±0.030V
Over current protection	$I_{DP}$	Over current detection current	2.5~4.5A
	$tV_{DET3}$	Detection delay time	10ms
		Release condition	Cut load
Short protection		Detection condition	Exterior short circuit
Short protection	T <sub>SHORT</sub>	Detection delay time	≤5us
Release condition		Cut short circuit	
Interior resistance	$R_{DS}$	Main loop electrify resistance	VC=3.6V; RDS≤60mΩ

#### 9.2 Parts list

NO.	Location	Part name	Specification	Pack type	Q'ty	Maker/Remark
1	U1	Battery protection IC	DW01+	SOT23-6	1	Fortune
2	U2	Silicon MOSFET	8205	SOT-6	1	MT
3	R1	Resistance	SMD $100 \Omega \pm 5\%$	0603	1	YAGEO
4	R2	Resistance	SMD 1K $\Omega \pm 5\%$	0603	1	YAGEO
5	C1	Capacitance	SMD 0.1 µ F	0603	1	TDK
6	PCB	Print circuit board			1	

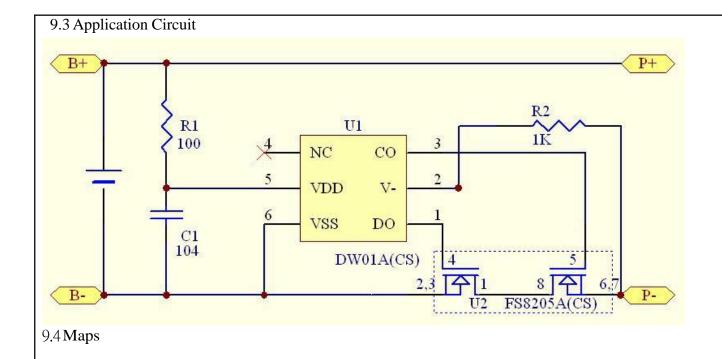


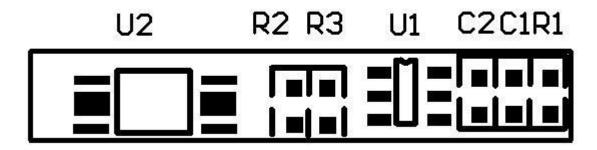
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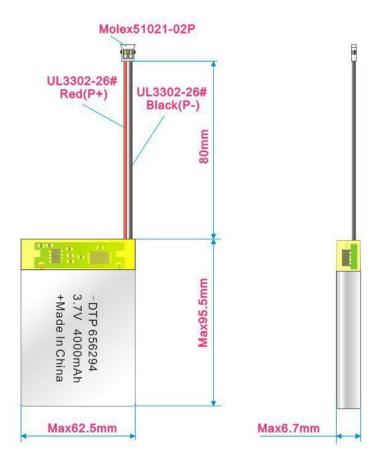
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#### 9.5 External Dimension Drawing



#### 10. Guarantee Period of Quality

Guarantee period of quality is 12 months after sold.

#### 11. Matters needing attention

Strictly observes the following needing attention. Data Power will not be responsible for any accident occurred by handling outside of the precautions in this specification.

#### ! Danger

- Strictly prohibits heat or throw cell into fire.
- Strictly prohibits throw and wet cell in liquid such as water, gasoline or drink etc.
- Strictly prohibits use leave cell close to fire or inside of a car where temperature may be above 60 °C. Also do not charge / discharge in such conditions.
- Strictly prohibits put batteries in your pockets or a bag together with metal objects such as necklaces. Hairpins, coins, or screws. Do not store or transportation batteries with such objects.
- Strictly prohibits short circuit the (+) and (-) terminals with other metals.
- Do not place Cell in a device with the (+) and (-) in the wrong way around.
- Strictly prohibits pierce Cell with a sharp object such as a needle.
- Strictly prohibits disassemble or modify the cell.



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- Strictly prohibits welding a cell directly.
- Do not use a Cell with serious scar or deformation.
- Thoroughly read the user's manual before use, inaccurate handling of lithium ion rechargeable cell may cause leakage, heat, smoke, an explosion, or fire, capacity decreasing.

#### ! Warning

- Strictly prohibits put cell into a microware oven, dryer, or high-pressure container.
- Strictly prohibits use cell with dry cells and other primary batteries, or new and old battery or batteries of a different package, type, or brand.
- Stop charging the Cell if charging is not completed within the specified time.
- Stop using the Cell if abnormal heat, odor, discoloration, deformation or abnormal condition is detected during use, charge, or storage.
- Keep away from fire immediately when leakage or foul odor is detected.
- If liquid leaks onto your skin or clothes, wash well with fresh water immediately.
- If liquid leaking from the Cell gets into your eyes, do not rub your eyes. Wash them well with clean edible oil and go to see a doctor immediately.

#### ! Caution

- Before using the Cell, be sure to read the user's manual and cautions on handling thoroughly.
- Charging with specific charger according to product specification. Charge with CC/CV method. Strictly
  prohibits revered charging. Connect cell reverse will not charge the cell. At the same time, it will reduce the
  charge-discharge characteristics and safety characteristics, this will lead to product heat and leakage.
- Store batteries out of reach of children so that they are not accidentally swallowed.
- If younger children use the Cell, their guardians should explain the proper handling.
- Before using the Cell, be sure to read the user's manual and cautions on handling thoroughly.
- Batteries have life cycles. If the time that the Cell powers equipment becomes much shorter than usual, the Cell life is at an end. Replace the Cell with a new same one.
- When not using Cell for an extended period, remove it from the equipment and store in a place with low humidity and low temperature.
- While the Cell pack is charged, used and stored, keep it away from objects or materials with static electric charges
- If the terminals of the Cell become dirty, wipe with a dry clothe before using the Cell.
- Storage the cells in storage temperature range as the specifications, Afer full discharged, we suggest that charging to 3.9~4.0V with no using for a long time.
- Do not exceed these ranges of the following temperature ranges.

Charge temperature range : 0  $^{\circ}$ C to 45  $^{\circ}$ C ; Discharge temperature range : -20  $^{\circ}$ C to 60  $^{\circ}$ C .(When using equipment)

#### 12. Statement

If our specifications material, product process or product control system has changed, the information will be transmitted to consumer by way of written with quality and reliability data.